

Description of abnormal weight

Dear Herramientas lorenzo Salvador España,s.l

Based on the tolerance on the drawing, the theoretical volume range is from 174,597.458 to 178,505.4347 mm³.

The density client required is 17.6g/cm³, so the density between 17.55-17.64g/cm³ (round to 17.6) all meet the requirements.

The theoretical unit weight range should be calculated as below:

$$V_{\max} \times \rho_{\max} = 178,505.4347 \times 17.64 \div 1000 = 3148.83 \text{ g}$$

$$V_{\min} \times \rho_{\min} = 174,597.458 \times 17.55 \div 1000 = 3064.18 \text{ g}$$

So the theoretical weight range: 3064.18g-3148.83g

Weight range 3176 ± 20g (3156-3196g) specified by the clients on the drawing seems wrong.

Based on our test record, the weight of these 100 pcs ranges from 3080-3091 g.

The variable momentum is about 11g which is in an excellent level of control.

So please kindly review the weight range in the drawing. Thank you!

Best Regards



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